

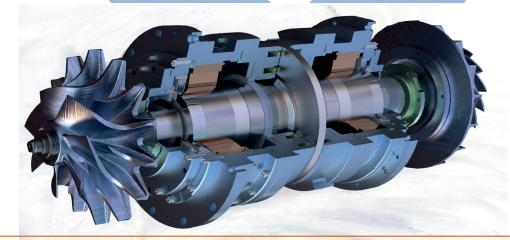
KSTC

turbo expander expertise for the gas supply chain in natural gas processing and petrochemical applications





- Basic engineering phase and FEED design.
- Customized design incorporating API and other high quality standards and strict customer requirements.
- Continuous innovation and development in the use of magnetic bearings, liquid turbo-expanders and LNG reliquifaction systems.
- Uncompromising lifetime customer support.







Everywhere in the GAS SUPPLY CHAIN Innovation for CONTINUOUS EXPANSION



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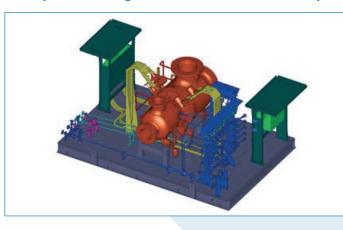


KSTC provides the best configuration to match to the application

KSTC designs all their turbo-expander packages to the strictest of industry and client requirements. Compliance to API 617 is standard and in addition, each machine can be fully customized to meet even the most stringent of client requirements.

To assure customers on-time delivery to the agreed specification level, an engineering team is selected at the beginning of each project. The team includes of aero-designers, specialists in rotating machinery, instrumentation and control systems, seal gas and lube oil systems all coordinated by a project manager in conjunction with the quality department, fully involved at each step of the project.

Example of configuration of KSTC Turbo-Expander



Turbo-expander/compressor equipped with active magnetic bearings.

Main parts consisting in:

- rotating machinery
- electrical connections for magnetic bearings
- seal gas system
- local gauge board
- local control panel
- junction boxes panel
- base plate

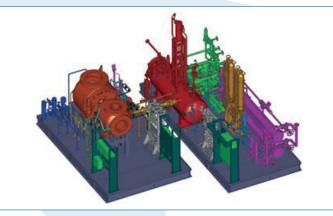
Turbo-expander / compressor equipped with oil lubricated bearings.

Machine assembly with:

- rotating machinery
- seal gas system
- local gauge board
- local control panel
- junction boxes panel
- base plate

Oil system assembly:

- reservoir
- coolers
- pumps
- accumulators
- demister...



Turbo-expander/generator equipped with oil lubricated bearings

Single skid package including machine assembly and oil lubrication system

Possibility to provide expander loaded with oil brake for application where it is not worth to recover the power available on the shaft.

General principle of cryostar hydrocarbon turbo-expander equipped with oil lubricated bearings

1 • Expander casing

Designed and built under ASME specifications Hydrostatic test at 1.5 times the MAWP Material selected as per the application

2 • Expander wheel

Open/closed 3D wheel High efficiency up to 92% Milled from solid Heat treatment for maximum strength and durability

Material: aluminium alloy, SS or Titanium

3 • Inlet guides vanes

Aerodynamically efficient design Erosion-resistant materials Wide operation range

4 • Shaft/rotor

Special attachment for best moment transmission

5 • Labyrinth seals

Very safe and reliable system

6 • Bearings

Combined radial tilting pad and axial tapered land bearing
Maximum stability and reliability

7 • Compressor casing

Designed and built under ASME specifications Hydrostatic test at 1.5 times the MAWP Material selected as per the application

8 • Compressor wheel

Open 3D wheel
High efficiency
Milled from solid
Heat treatment for maximum strength and durability
Material: aluminium alloy, SS or Titanium

